

CHAIR ARM & PAD INSTALLATION

ASI TECHNICAL GUIDELINE FOR 90-3573

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PURPOSE

This technical guideline provides instructions for installing chair arms and arm pads.

- 90-3573, Padded arm upgrade

PARTS INCLUDED

- Chair arm assembly (2)
- Chair arm post with pad (2)
- Mounting plate (2)
- 10-32 x 5/8" pan head screws (14)
- 10-32 x 1/2" flat head screws (2)

TOOLS REQUIRED

- #2 Phillips screwdriver

INSTRUCTIONS

- 1 Attach the mounting plates to the base of the chair, as shown, using six (6) 10-32 x 5/8" pan head screws and two (2) 10-32 x 1/2" flat head screws.

i *Observe orientation of mounting plate with angle facing out.*

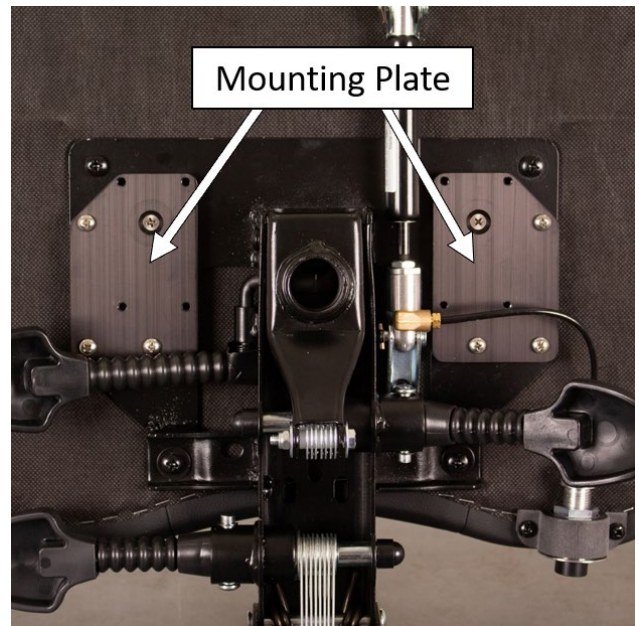


Fig. 1 – Attached Mounting Plates

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- 2 Attach the arm assembly to the mounting plate using eight (8) 10-32 x 5/8" pan head screws.



Fig. 2 – Attaching Chair Arm Assembly

- 3 Insert the chair arm post with pad into each arm assembly, tighten using knob.

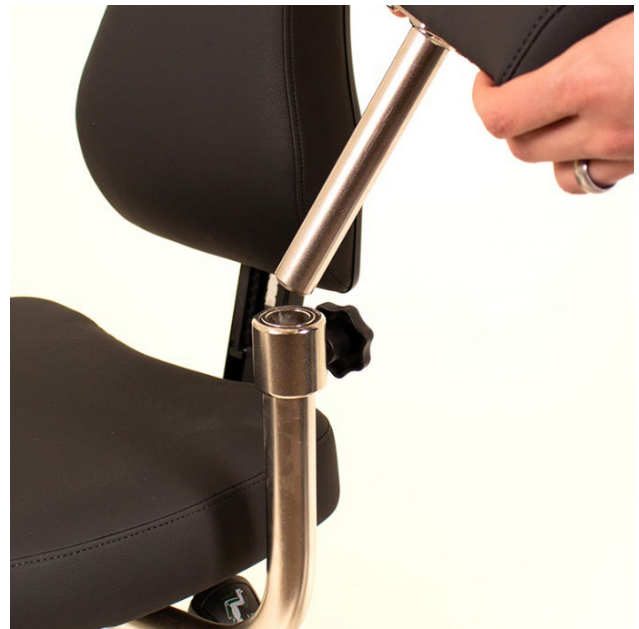


Fig. 3 – Inserting Chair Arm Post with Pad