

**1. PURPOSE**

These instructions show how to remove and replace purge pump tubing. Instructions may vary depending on the specific service product and are so noted.

**2. SERVICE PRODUCTS**

- 95-0205, Hose Assembly, Side Drain, Waste Purge System
- 95-0334, Hose Assembly, Bottom Drain, Waste Purge System
- 95-0403, Hose Assembly, Bottom Drain, Waste Purge Systems (Dual Voltage Systems)

**3. PARTS INCLUDED**

- Waste Purge Hose Assembly (Peristaltic)

**4. TOOLS REQUIRED**

- Flat head screwdriver

**5. GENERAL SAFETY PRECAUTIONS**

In addition to observing the normal precautions associated with standard dental practices and procedures, the following additional precautions should be strictly noted and observed during the set-up, operation, and maintenance of this system.



**⚠ WARNING**

**QUALIFIED PERSONNEL ONLY**

The product should only be operated by qualified personnel only. The operator bears responsibility for the correct settings and proper use of the system. ASI Dental (ASI) cannot be held liable for any malfunction of this product, or performance failure and/or its designed or desired utility, nor can ASI be held liable for injuries to persons or animals, in any case when the device is misused or not operated, applied or maintained in strict accordance with user/owner instructions set out in the operation manual. In the event of any doubt or question, the user is to contact ASI for clarification or assistance.

Improperly maintained or operated systems or instruments may void the associated warranties.



**⚠ WARNING**

**ELECTRICAL VOLTAGE**

This system is powered by high voltage electricity. Like any other electrically powered device, if it is not used properly, it can cause electrical shock. Always plug the power cord into an electrical outlet with adequate fuse protection and proper grounding. In the event of a short circuit, grounding reduces the risk of shock by providing an escape wire for the electric current. Improper grounding of the unit can result in a risk of electric shock. Always unplug the unit before doing any service or repair to the unit.

**6. REPLACEMENT INSTRUCTIONS**

Step 1 - Turn off power to the unit.

Step 2 - Open back panel of unit using a flat head screwdriver. There are two quick-turn screws on the back of unit. Move suction tube and electrical cord out of the way of back door. (Fig. 1)

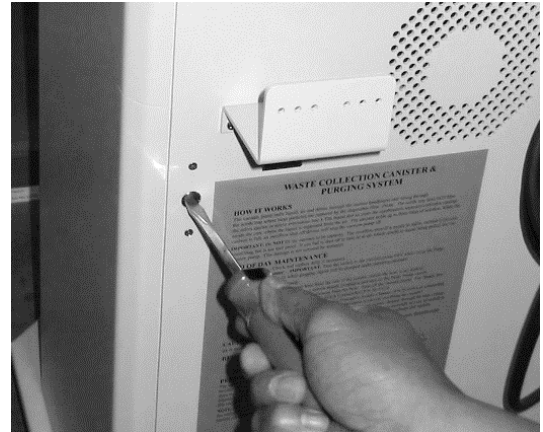


Fig. 1

Step 3 - Locate peristaltic purge pump housing and open to access the tubing. (Fig. 2)

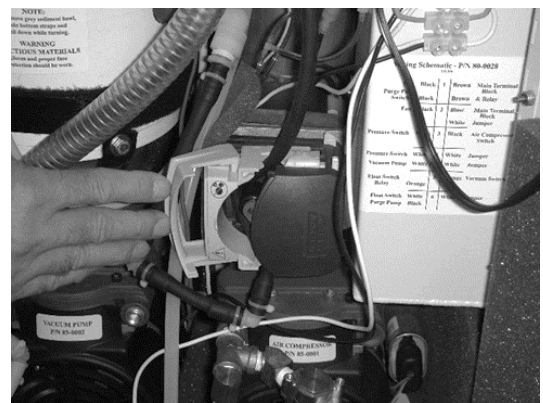


Fig. 2

Step 4 - Remove the existing black purge pump tubing from the housing. (Fig. 3) (Fig. 4)

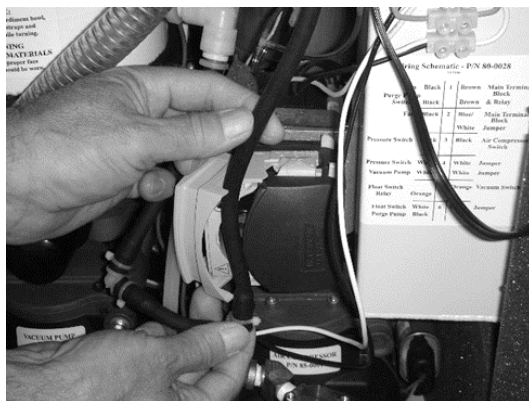


Fig. 3



Fig. 4

Step 5 - Insert the head of a flat head screwdriver between the white plastic adapter and the white plastic connector on the tubing. Depress white ring while pulling down on the tubing. (Fig. 5)

**For bottom drain connections, refer to Fig. 6.**

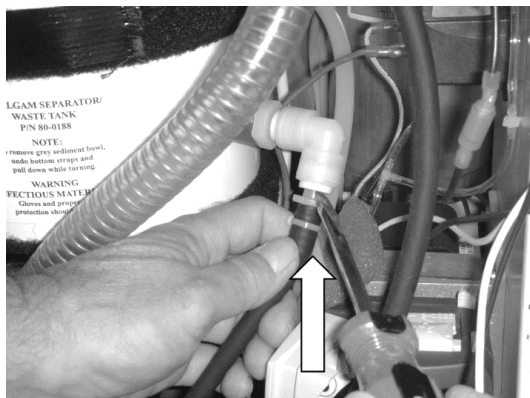


Fig. 5

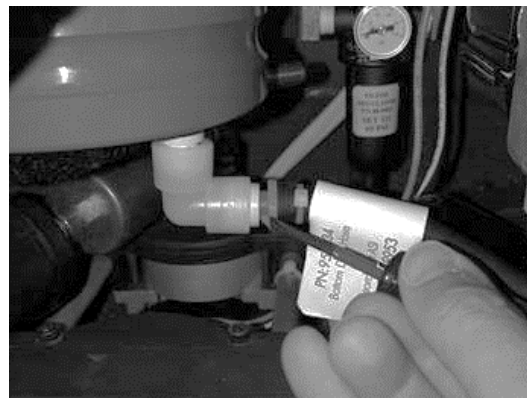


Fig. 6

Step 6 - **For bottom and side drains**, follow the black tubing to where it connects behind the port labeled, “Suction Canister Purge”. The connector is the same as shown in Fig. 7.

Disconnect the adaptor and tubing following step 5.

**For dual voltage units (95-0419)** (manufactured post 09/2019), cut the zip tie and remove tubing from male end of purge connection.



Fig. 7

Step 7 - Replace with new tubing assembly and follow the instructions in reverse to complete the install.

Step 8 - Turn system on and suction up a small amount of clean water. Then, turn on purge pump switch to make sure it is purging properly and there are no leaks in new tubing assembly.